



of holes. (Note: all of the waste enclosures have the same basic construction but vary in size and number of plank attachment holes)

2 Lay out the pre-drilled 2x4 planks noting that the end with the radiused edge should be at the top. Drilled holes insure that planks consistently space when attached to the steel flanges.

3 Insert carriage bolts through both holes of all planks and tap in-place with hammer. Fasten plank to outside of bottom ring by inserting the bolt through the bottom flange and securing with nut and washer. Position and aligned vertically to the flange. Now position the top flange and attach plank with the same fastener type.

4 Repeat the process. (Note: attach the first three planks at roughly 120 degree intervals so that the assembly aligns naturally while during the process). When all planks have been attached and bolts fully tightened, the bin enclosure is complete and ready for installation.

The four holes on the bottom flange are used to mount the enclosure directly to the ground or on a steel Embedment Frame that can be embedded in concrete. See the installation instructions for mounting details. Inquire about special installation conditions such as mounting the bin enclosure to posts and walls or mounting in recycling clusters.

Material List: 20 Gallon

- 16 2" x 4" Planks (*Pre-drilled*)
- 1 20" x 20G Waste Enclosure Frame
- 32 3/8" x 2" SS Carriage Bolt/Washer/Nut

Material List: 32 Gallon

- 18 2" x 4" x 28-1/2" Planks (*Pre-drilled*)
- 1 23" x 32G Waste Enclosure Frame
- 36 3/8" x 2" SS Carriage Bolt/Washer/Nut

Material List: 55 Gallon

- 21 2" x 4" Planks (*Pre-drilled*)
- 1 27" x 55G Waste Enclosure Frame
- 42 3/8" x 2" SS Carriage Bolt/Washer/Nut

Options:

- Embedment Frame - 3/8" x 1" SS Bolts/Washers/Nuts
- Round Plastic Liner - 32G and 55G
- Dome Lid /Cable Attachment Assembly-32G and 55G

Note: Inspect components and review assembly

instructions before assembly. Protect the outside surfaces of the planks and avoid metal parts during assembly.