



**Step 1**  
 Attach Arms to Sideframes  
 using (2) 2 1/4" bolts

**Step 2**  
 Attach the seat to the sidframes using  
 (6) 1 1/2" bolts - Do not tighten bolts yet

**Step 3**  
 Attach the back assembly *top* to the sideframes  
 using (2) 3/4" bolts  
 Next attach the back assembly *bottom* to the seat  
 using (2) 1 1/2" bolts

**Step 4**  
 Attach the back assembly to the  
 seat support using (1) 2 1/2" bolt

\* Tighten all bolts at this time

- (2) Sideframes
- (2) Arms
- (1) Seat
- (1) Back
- (1) Hardware pack

Qty.	Description
8	A - 1 1/2 Bolt
2	B - 2 1/4 Bolt
1	C - 2 1/2 Bolt
2	D - 3/4 Bolt

**TOOLS NEEDED**  
 Phillips head screwdriver or  
 4mm hex key: Included